

EXAMINER'S AMENDMENT

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The application has been amended as follows:

IN THE CLAIMS:

Claim 5 line ¹⁸~~15~~, "the diameter taperings of the first profile roller" has been changed to - - the plurality of diameter taperings of the profile roller - -.

Claim 6 line ²~~1~~, "the taperings" has been changed to - - the plurality of diameter taperings - -.

Claim 7 line ⁴~~3~~, "the taperings" has been changed to - - the plurality of diameter taperings - -.

Claim 7 line ⁵~~4~~, "the taperings" has been changed to - - the plurality of diameter taperings - -.

Claim 10 line ²~~1~~, "the taperings" has been changed to - - the plurality of diameter taperings - -.

Claim 11 line ³~~2~~, "the taperings" has been changed to - - the plurality of diameter taperings - -.

Claims 5-11 are allowed.

CH
4/21/10